# GSI Coiled Duct vs Traditional Duct – Key Differences



## **Traditional Duct**

### **SPEED**

110/100mm 6m sticks, jointing collars with rubber seals every 6m and spacers every1m

Duct can disjoint easily, especially around bends

Multiple packing on road side

Position of sticks along roadside How long to position ??

## Size of trench

- Width = 450 or 600mm
- Depth = 970mm

Large trench: imported gravel creates greater environmental damage. Excess material needs to be removed. Creates French drains High environmental impact

Multiple joins along route

Needs 650mm cover. (Requires deep trench to overcome poor duct compression strength)

On average 120m installed per shift

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GSI Coiled Duct (GCD)

## **SPEED**

110/88mm GCD can be delivered in continuous lengths of up to 600m

Cannot disjoint. Continuous GCD follows the flow and contour of the trench

Uncoiled from an A frame in one process which means A frame does not have to remain on the roadside

600m reel can be uncoiled in 10 minutes

Size of trench - about 70% smaller

- Width = 300mm
- Depth = as little as 420mm

Small trench: No imported materials.
Graded 'as dug' material used for backfill
Big reduction in ecological/environmental
damage. No French drains created

Continuous duct - no joins between chambers

Only needs 300mm cover (due to increased duct strength)

480m installed per shift based on trial output

### **SAFETY**

Every stick, jointing collar with seal and spacers need to be fitted by persons working in trench

Air testing is carried out every 2 sticks in length (x4) which equates to 20min/hr. Air testing mandatory from chamber to chamber at 0.14psi

Road worker safety: Excessive manual handling needed to fit sticks; multiple awkward lengths to work and handle

Road user safety: long periods of TM

Increased vehicle movements for import and disposal or materials

## **SAFETY**

GCD is fed in from side of trench

No air testing needed. Air tight by design. Duct air tested in factory at 130psi

Road worker safety: Mechanically installed. Manual handling only required at chambers

Road user safety: periods of TM reduced due to no working in trenches to install and test duct. Replacement of multiple sticks, collars and spacers by just 2 continuous lengths of GCD

Reduced vehicle movements – less materials required

Trenches 70% smaller.

Expected to reduce man hours by some 3,750 hours (125 days) over 20km route @ 480m/day H&S risks reduced >60%

# GSI Coiled Duct vs Traditional Duct – Key Differences



## **Traditional Duct** GSI Coiled Duct (GCD)

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## **STRENGTH**

Compressive strength around 450N

Is easily damaged, broken and/or crushed with spades, diggers and other plant

Digger operators will break duct in the ground before they know it is there

Does not recover after compression

Straight corrugated outer wall does not absorb stresses. Stress is focussed

Ducts are expected to fill with water within days. Air tests only valid at time of test

## **STRENGTH**

Compressive strength around 2500N

GCD will not cut with spades. Even diggers have difficulty causing damage

Digger operators can 'feel' GCD in the ground without causing damage

Compressed GCD will show significant recovery

Spiral outer wall absorbs and spreads stress

- Easy attachment to chambers with spiral connectors;
- Easy stripping of duct with spiral cutting tools

Plugged ducts should remain dry throughout life. Air tight environment should be life long

## **COST**

Cheaper to purchase More expensive installed costs

Chambers required to accommodate changes in direction and elevation

#### COST

More expensive to purchase Cheaper installed costs

GCD accommodates changes in direction and elevation. Fewer Chambers are required

Installed costs cheaper by around 18%

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## Other attributes

Each duct is a hollow single bore

Retro-fitting chambers not easy to create robust sealed connections

Old duct network must be removed before new duct can be installed

## Other attributes

A variety of ducts are available from single smooth wall up to 9 integral colour coded ducts

Retro-fitting chambers is easy and robust with GCD

GCD can be installed above old duct network, leaving old ducts untouched

Go to www.gsiduct.com to download further information of all GCD features & benefits

GSI Coiled Duct: Faster + Safer + Stronger + Cheaper = Better



The Future of Ducting





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