

**Powerful rough grinding by
KREBS & RIEDEL**

Our tool rockers



KREBS & RIEDEL Rough Grinding

Roughing - See the sparks fly

Rough grinding wheels are commonly used in foundries and steel mill snagging operations. Almost all products produced in this sector of the metal working industry can be processed using a rough grinding wheel because of their high-removal rates.

KREBS & RIEDEL offers high performance rough grinding wheels without fiberglass reinforcement with a diameter up to 900mm and a working speed up to 63 m/s. Rough grinding wheels with fiberglass reinforcement are available in diameters from 300mm to 600mm and with widths of 20mm up to 80mm and working speeds of 80m/s.

These grinding wheels are available with a variety of aluminum oxide, silicon carbide and zirconia alumina specifications.

Application:

- » hand grinder / straight and tapered wheels
- » bench grinders
- » swing-frame grinding machine
- » grinding manipulators (ANDROMAT)

Advantages:

- » high stock removal rate
- » long tool life
- » cool grinding, no burning
- » good grinding properties
- » cool grinding and effort-saving working



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source: Henschel Industrietechnik GmbH