

### Dear Customer,

We are proud to present our new composite door. We think you will agree that it has been worth waiting for It is by a long measure, in our opinion, the finest composite door on the market today. In ten years research and development we have left no stone unturned in our quest for the perfect product.

Our approach to this was innovative and radical. The composition of the door differs from all others in its MONOCOQUE structure. This structure gives it a massive strength-to weight ratio and is protected in Europe by patent number 1760/176 (Patents in the USA and Canada pending). Apart from the nonocoque design three are a lot of other innovative features to this door, for instance, we have designed and manufactured a hinge exclusively for this door, so it is visually conceated unlike the more commonly used flag hinge, which is unsightly. Our glazing system with beads that look like wood is also very attractive. As is evident from the following pages, our wood grain fusish is superb, due to the fuet that all our nothing is made in house. In a very unique process we replicate exactly the fusish of a real oak door, 100% true to the original. Another feature of the door is its excellent U value rating of 0.205 as tested by the "Lambda" testing method.

In addition to this, all our glass is triple glazed and we use edgetech warm edge seals for the lowest U value passible of 0.7.

We are dedicated to the pursuit of excellence and service to our loyal customers. We take this opportunity to thank you for your continued support. When we say the customer is king it is not an empty platitude, - we mean if!











**Profile Developments** 

### PALLADIO DOOR AND GLASS COLOUR INDEX

DOOR	GLASS	PAGE
Cairo	TG53 Red/ TG63 Red/ TG64 Red/ TG65/TG160	29, 30
Dublin	TG160 Red/ TG155Blue/ TG158 Black/ TG159 Black	39
Edinburgh	TG100/ TG101/ TG102/ TG103 Red	11, 12
Georgian Solid		1,2
Georgian 2	TG7 Red/ TG8/ TG9 Red/ TG10 Red/ TG11/ TG12 Black	3, 4
Giza	TG60/TG61/TG62	40, 41
Joyce	TG177 Red/TG178 Red/TG180	35,36
London	TG80 Red/ TG81	8
Monet	TG179/ TG171/ TG170 Red	31
Naples		41
Orpen	TG175 Red/TG173/TG174	27
Palermo Glazed	TG21/TG22/TG23/TG24 Black/TG104 Black TG110 Red/TG151/ TG152 Black/TG154 Black	22, 23, 24
Palermo solid	TG114/TG116/TG117	25, 26
Paris	TG70 Red/ TG71/ TG72 Red/ TG73 Red/ TG143 Black/ TG145 Black/ TG146 Black	5,6,7
Piscasso	TG161/TH162 Black/TG163	15, 16
Rome	TG90/ TG91 Blue/ TG132 Black/ TG133 Black/ TG135 Black/ TG136 Black	8, 9, 10
Ruben	TG164 Black/TG165/TG166	32
San Marco Solid		20
San Marco	TG13 Blue/ TG14/ TG15/ TG16/ TG157	17, 18, 19, 20, 21
San Tiago	TG59 Black	40
Seville	TG131 Red	10
Sunbeam 1/2	TG35 Black/TG37/TG38 Black & Red/TG39/ TG40 Black & Red/ Geo Bar/TG36 Blue/TG41/ TG42 Black & Red/TG43/TG44 Black & Red	33, 34
T&G Solid	TG66 Green/TG67 Red/TG68/TG69 Green	37
T&G	TG45 Red/ TG46/ TG47/ TG48/ Geo Bar	38
Turner	TG167/TG168 Black/TG169	28
Viking	TG127/ TG128 Black/ TG129	13,14
Sidepanels & Accessor	ies	41, 43, 44
Specifications		42







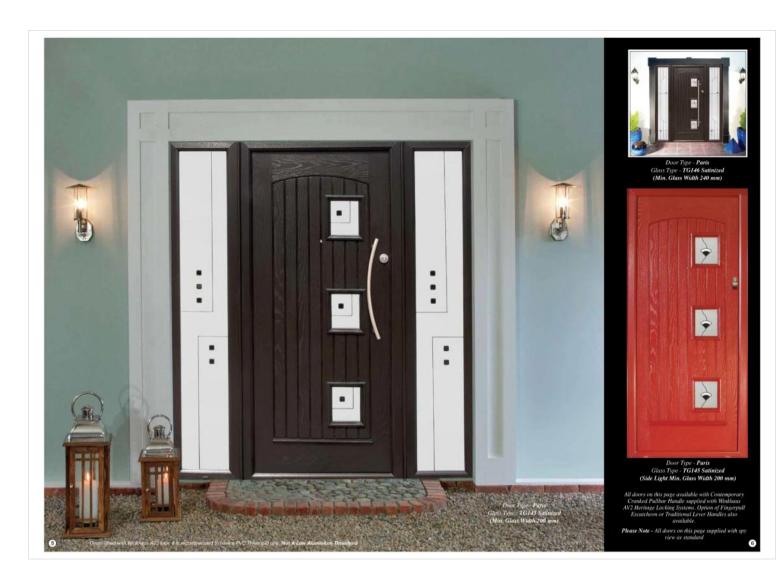
Door Type - Georgian 2 Gla
(Min. Glass Width 240 mm)





Door Type - Georgian 2 Glass Type - TG8 (Min. Glass Width 170 mm)





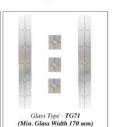


Please Note - All doors on this page supplied with spy view as standard



Door Type - Paris Glass Type - TG73 Satinized (Min. Glass Width 170 mm)





Door Type - Paris

Glass Type - TG72 Satinized

(Min. Glass Width 240 mm)







Door Type - London Glass Type - TG80 (Min. Glass Width 240 mm)



Glass Type - TG81 (Min. Glass Width 170 mm)

Please Note - All doors on this page supplied with spy view as standard

Glass Type - TG91 Satinized (Min. Glass Width 180 mm)















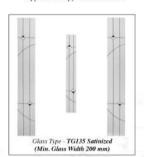






All doors available with Contemporary Cranked Pullbar Handle supplied with Winkhaus AV2 Heritage Locking Systems. Option of Engerpull Escutcheon or Traditional Lever Handles also available.

Please Note - All doors excluding the Seville supplied with spy view as standard







Door Type - Seville Glass Type - TG131 Satinized
(Min. Glass Width 200 mm)

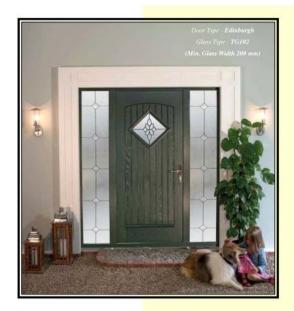


Door Type - Rome Glass Type - TG136 Satinized

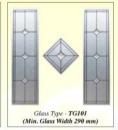






























High Security Finger Pull Eschutcheon created to compliment both contemporary and period door designs. The cylinder is protected behind a steel security shield with a reduced risk of cylinder attack, snapping or drilling.

All doors on this page excluding the San Marco available with Curved or Pullbar Handle supplied with Winkhaus AV2 Heritage Locking Systems. Option of Fingerpull Escutcheon or Traditional Lever Handles also available.



Door Type - Viking Glass Type - TG128 Satinized (Min. Glass Width 200 mm)



Glass Type · TG127 Satinized (Min. Glass Width 260 mm)

13)

Doors fitted with Winkhaus AV2 lock, it is recommended to have a PVC Threshold only: Not A Low Aluminium Threshold







Door Type - Picasso

Glass Type - TG162 Satinized

(Min. Glass Width 120 mm)



Door Type - Picasso
Glass Type - TG163 Satinized
(Min. Glass Width 300 mm)











































Door Type · Palermo Glass Type · TG152 Satinized (Min. Glass Width 235 mm)







Doctors Knocker PVD Finish (optional extra)

Doors fitted with Winkhaus AV2 lock, it is recommended to have a PVC Threshold only, Not A Low Aluminium Threshold

(22)









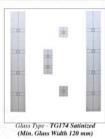


24)













(Min. Glass Width 100 mm) 27)

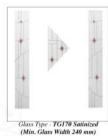
Doors fitted with Winkhaus AV2 lock, it is recommended to have a PVC Threshold only, Not A Low Aluminium Threshold

(Min. Glass Width 200 mm) Doors fitted with Winkhaus AV2 lock, it is reco. mended to have a PVC Threshold only, Not A Low Aluminium Threshold









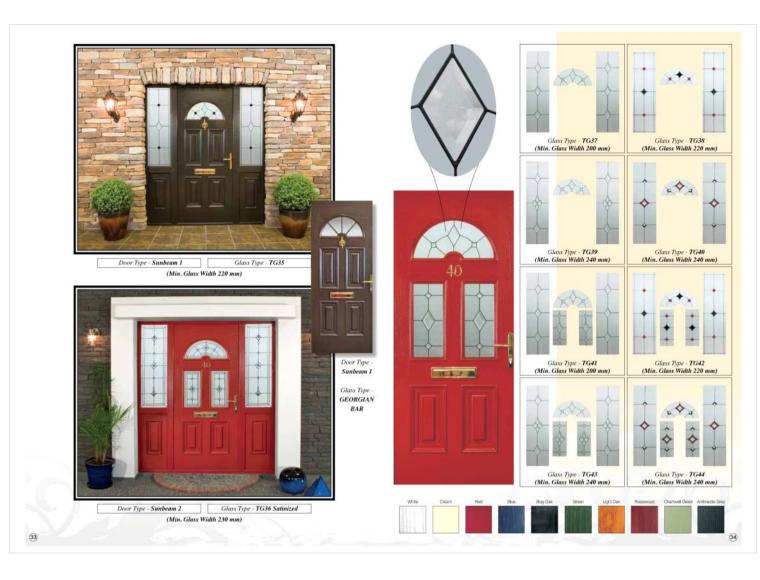




31)

Doors fitted with Winkhaus AV2 lock, it is recommended to have a PVC Threshold only, Not A Low Aluminium Threshold

Doors fitted with Winkhaus AV2 lock, it is recommended to have a PVC Threshold only, Not A Low Aluminium Threshold







35)



Our designer handles add a stylish and contemporary look to our doors, ensuring customer satisfaction.

Our customers are spoiled for choice with such a wide variety of glass designs available.

Our unique door designs allow us to offer a style to suit every home owner.







Glass Type - TG180 Satinized
(Min. Glass Width 180 mm)

Doors fitted with Winkhaus AV2 lock, it is recommended to have a PVC Threshold only, Not A Low Aluminium Threshold





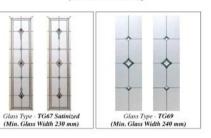
Please Note - T&G Solid available with spy view fitted as standard or with a spy view knocker as an opional extra

Door Type - T&G Solid Glass Type - TG68 (Min. Glass Width 220 mm)



Door Type - T&G Solid Glass Type - TG66

(Min. Glass Width 240 mm)







(Min. Glass Width 300 mm)



Glass Type - TG46 Satinized (Min. Glass Width 325 mm)



T&G Light Oak. This door demonstrates our distinctive woodgrain











Door Type - Dublin Glass Type - TG158 Satinized (Min, Glass Width 260 mm)



Door Type - Dublin Glass Type - TG160 Satinized (Min. Glass Width 200 mm)



Door Type - Dublin Glass Type - TG155
(Min. Glass Width 160 mm)



All doors on this page available with Contemporary Curved or Pullbar Handle supplied with Winkhaus AV2 Heritage Locking Systems. Option of Fingerpull Escutheon or Traditional Lever Handles also available.







Door Type - San Tiago Glass Type - TG59

(Min. Glass Width 240 mm)





Glass Type - TG60
(Min. Glass Width 280 mm)
(Min. Glass V



Door Type - Giza Glass Type - TG62 (Min. Glass Width 360 mm)



Doors fitted with Winkhaus AV2 lock, it is recommended to have a PVC Threshold only, Not A Low Aluminium Threshold





Door Type - Giza

Door Type - Naples





## Specifications

Composite	65mm fibreglass reinforced Monocoque Composite Door, Patented Design protected in Europe by patent no 1766176, Canadian and US Pending		
Door Colours	White, Cream, Red, Blue, Green, Bog Oak, Rosewood, Anthracite Grey, Chartwell Green and Light Oak		
Double Rebate	Double rebate using two seals achieving excellent draught proofing		
Single Door Slab Size	Min. 782 mm x 1855 mm Single Door Min. 878 mm x 1951 mm Max. 910 mm x 2995 mm Single Door Min. 878 mm x 1951 mm With Frame Max. 1006 mm x 2191 mm With Sow Stormguard Plus threshold, max height 218 tmm, min 1932mm With 57 mm IPVC threshold, max height 217 tmm, min 1932mm		
AV2 Lock with Frame	Including 1200 pull handle and 600 curved handle Min Size 911 - Paris, London, Rome, Yiking, Edinburgh, Seville, T&G Min Size 901 - Dublin, Gizz, Santaigo		
AV2 Lock and Frame with Escutcheon	Min size 916 - Georgian, Naples, Cairo, Palermo Min size 891 - Sunbeam, T&G, Paris, London, Rome, Vilking, Edinburgh, Seville Min size 901 - San Marco, Dublin, Giza, Santlago		
Double Door with Frame	Min. Width 1647 mm Max Width 1903 mm Available in Ireland only		
Double door leaf only	Min. Width 1550 mm Max Width 1805 mm		
Warning	Doors lifted with Winkhaus AV2 lock, it is recommended to have a PVC Threshold only, <b>Not A Low Aluminium Threshold</b> Double doors are recommended to have a PVC Threshold only, <b>Not A Low Aluminium Threshold</b>		
U Value rating	Door body U Value - 0.205, Triple glaze U value - 1.1, combined U value - 0.64 Solid Door U Value including frame - 0.85 / Glazed Door U Value including frame - 0.98		
Glazing beads	Designed to be removed internally		
Triple Glazing	Triple glazed units using warm edge, available in all doors. Backing glass, available as standard in Clear, Cotswold, Minister, Stippolite and Flemish. * other obscure glass available optional extra (time delay). All sat		
Lock type	2 hook 2 shootbolt 2 roller and deadlatch / Winkhaus AV2 Heritage lock optional extra / PAS 23/24 Approved Thumb turns to be used with the AV2 Winkhaus lock All door furniture and locks have a 12 month guarantee		
Door numerals	Supply only available 0-9 in Gold, Chrome, Black and Satin Silver		
Warning	In the event of a door being fitted behind a Glazed Patio Door, the area needs to be well vented to prevent th excessive build up of heat. Satinized and flemish glass may have imperfections as the raw material is prone to slight flaws or blemishes		
Hardware	High quality handle, letter plate, door knocker solid or with spyview, all available with 12 month warranty. MANUFACTURED TO BS 7412		
Hardware Colour	Black, Gold, Bright Chrome, Brushed Steel, Satin Silver, Smokey Chrome and White. Door knobs supply only Gold and Chrome.		
Handle type	Lever / Lever / Pad BS 7412 and BS 1670:1998		
Hinge type	Rebated hinge available White, Caramel, Black and Cream		
PVC outerframe option extra*	70mm with galvanized steel reinforcing		
PVC outerframe & Sidelight colour	White, Cream, Red, Blue, Bog Oak, Green, Rosewood, Light Oak, Chartwell Green and Anthracite Grey available using 28mm triple glazed sidelights		
Threshold	Extra strong - standard and low thresholds available		
W. 20	Please note, owing to the photographic and printing process used, colour may vary from the printed brochure.		

(42)

# Accessories







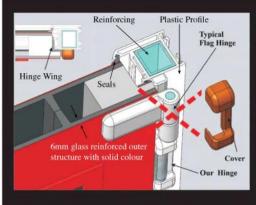


Magnum Superior Senies Cylinder (optional extra)
Superior physical strength - Cylinder drawin that prevents lock burroung
Anti-soup now with broak points allowing inform key to work even if
extraction and damage contact



have an extensive selection of familiare for our doors in various calours, enabling you to customise your door Cor designer bandles and a stylish and contemporary look to our doors, ensuring customer sattelantion.

(44)





### With Your Security And Safety In Mind





Above all we are a design and innovation led company, and this will always shine through in the finished product. We start with the project design, then manufacture the machine we require and finally manufacture the product. Figure 1 shows the oak pattern from which the final mould will be produced.





Here you see our superior MONOCOQUE structure and the advantage it holds over its competitors as demonstrated on the opposite page.





The picture above shows conventional composite doors, comprised of two 2mm skins bonded to a foam core.



To dispel any lingering doubt you may have, we have carried out our own rudimentary test using a 4x4 vehicle.

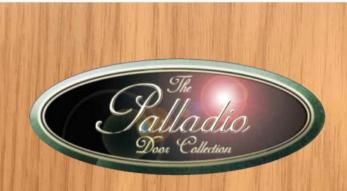
Figure 2 shows finished door from the original tooling.

Figure 3 is a good example of bad tooling design that lacks character.

On the other hand, compare this to Figure 4 which you can judge for yourself.







# **Profile Developments**

GLIN, Co. LIMERICK, IRELAND.

Telephone: 00353-68-34312 (5 Lines) Fax: 00353-68-34492
Website: www.profiledevelopments.com - Email: info@profiledevelopments.com
Profile Developments have design copyright on all panel designs and glasswork designs

Palladio Door Security Video Palladio Door Manufacturing Video and to see the full Range Log onto

www.PalladioCollection.com

Distributed by:

