Skid Mounted (Fully Enclosed)
High Pressure Water Jetting Units

Offshore models conform to the following Regulations
Conforming to Lloyds Open Deck Zone 11 Areas, OCMA MEC 1;
BS5908 Zones 1 & 11; BP 200; Shell ISO 27;
EEMUA No 107 (1992), ATEX 1834-1-2000 Specifications

Model: DS-180-C

PERFORMANCE OPTIONS
2,758 bar @ 24.00 l/min
1,500 bar @ 44.00 l/min
1,300 bar @ 52.00 l/min
1,100 bar @ 63.00 l/min
900 bar @ 72.00 l/min
800 bar @ 84.00 l/min
700 bar @ 96.00 l/min

Model: DS-220-C

PERFORMANCE OPTIONS
2,758 bar @ 26.60 l/min
2,000 bar @ 43.00 l/min
1,500 bar @ 44.00 l/min
1,300 bar @ 52.00 l/min
1,100 bar @ 63.00 l/min
900 bar @ 72.00 l/min
800 bar @ 84.00 l/min
700 bar @ 96.00 l/min
**Standard Features**

**Pump** - 180/220 horizontal triplex positive displacement pumps, rated up to 220 HP service. Plunger pump consists of stainless steel fluid cylinders, solid ceramic plungers, stainless steel valves and seats with chevron packing. The plungers and packing are water lubricated. The power end of the DS-180/220 pumps are positive splash oil lubricated with sight glass for oil level check. Crankshaft is made of high strength alloy steel. Main bearing is roller.

**Suction Plumbing** - Water filter from 1 to 25 micron capacity protects the pump. 50 to 200 gallon water storage tanks with ball cock and float.

**Discharge Plumbing** - Discharge manifold with interchangeable high pressure discharge connections for pressure gauge, relief valve, rupture disc and hose couplings. Stainless steel glycerine filled pressure gauge, stainless steel snubber assembly, Rupture disc or relief valve.

**Unit Mounting** - Mounted on a steel channel frame with pump base and anti-vibration mountings. Dooers and Louvre Panels surround the machine.

**Engines** - Doosan, Perkins or Volvo, can be supplied to conform to offshore Zone-2 spec.

**Power Transmission** - Direct Drive via a reduction gearbox or belt drive.

**Finish System** - All units are hot dipped and galvanised. Powder coated in Aqua Energy blue or to the customers colours.

**Optional Accessories:**

- **Dump-Gun** Hand or foot dump control type with safety shroud, whip hose and coupling.
- **Hoses** - High Pressure for use at pressures up to 4000 bar.
- **Lances** - Rigid and flexible variety SAE, JIC, pipe and welded end connections.
- **Nozzles** - Wide assortment for surface and tube cleaning.
- **Rotary** - Surface Preparation Jets for coatings removal and descaling

- **Regulator** - Variable flow and pressure adjustment. Controlled by hand or mechanical actuation.
- **Auto-Throttle** - Variable engine speed adjustments with automatic return to idle when Aqua-Gun is depressurised.
- **Vacuum** - Uses the Jet-Blaster pump to create a vacuum for sludge and slurry transport.
- **Line Mole** - Pipe and sewer cleaning type with replaceable fan and round jet inserts.

- **Abrasive Injector** - Aqua-Saw abrasive injector mixes abrasive into Aqua-Gun discharge stream.
- **Deck Cleaner** - Rotary jet driven multi-nozzle floor and grate cleaning system with hand operated controls.
- **Couplings** - Quick disconnect Acme thread rated at up to 20,000-psi working pressure. Optional snap type for use to 10,000 psi.

**For further information contact:** Aqua Energy International Limited  
28 St James Business Centre  
Linwood Road,  
Paisley PA3 3AT, Scotland UK  
Tel: (+44) (0) 141 849 6888  
Fax: (+44) (0) 141 848 5777  
E-mail: sales@aquaenergy.com  
www.aquaenergy.com